

TECHNICAL DATA SHEET

UNITHANE® 644 WD 55

Solventborne Urethane Alkyd

PRODUCT APPLICATION DETAILS

UNITHANE® 644 WD 55 is an urethane alkyd based on aliphatic isocyanate and was designed particularly with colour retention in mind.

The resin can be used in clear and pigmented finishes and is often used in combination with colour retentive long oil alkyds.

The excellent colour and gloss retention of UNITHANE® 644 WD 55, especially when exposed to ultra violet light, makes it an ideal choice for use in exterior applications, including garden furniture and marine finishing. In clear varnishes UNITHANE® 644 WD 55 can be used as the sole medium. For decorative gloss or eggshell finishes, between 20-50% of the urethane resin should be used, the balance being a colour retentive long oil alkyd.

The resin is supplied in low aromatic white spirit to enable the formulation of coatings that do not require adverse environmental labelling.

SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (125°C)	54 - 56 %	ISO 3251
Viscosity (25°C)	4500 - 6000 mPa.s	ISO 3219
Color	8 max Gardner	ISO 4630
Acid value	5 max mg KOH/g	ISO 2114

OTHER CHARACTERISTICS¹

	CHARACTERISTICS	METHODS
Solvent	Low aromatic white spirit	-
Flash point	40 °C	ISO 3679
Density	0.906 g/ml	ISO 2811
Fatty acid type	Linoleic rich	-
Fatty acid content	54 %	-
Modification	Urethane	-

¹The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

MARKETS

Coatings & Inks

- Architectural Coating
 - Exterior Wall
 - Specialty Coatings
 - Stains
 - Trim
- Flooring
 - Floor Polish & Floor Coatings
- Industrial Coating
 - General Industry
 - Protective Coating
 - Industrial Wood Finishes

PERFORMANCE BENEFITS

- Rapid drying
- Good abrasion resistance
- Good chemical and stain resistance

UNITHANE® 644 WD 55

FORMULATION GUIDELINES

DRIERS

A suitable combination of driers for use with UNITHANE® 644 WD 55 based coatings is 0.05% cobalt, 0.15% zirconium and 0.2% calcium, calculated as metals on total solid resin. Depending on the formulation (clear, pigmented, thixotropic, etc...) and on the application, the loading of each drier may be increased or reduced in order to achieve the appropriate drying/hardness profile.

The use of antiskinning agent is essential to prevent in-can skinning of the finished product.

SOLUBILITY

UNITHANE® 644 WD 55 is completely soluble in aliphatic and aromatic hydrocarbons, ketones and esters.

COMPATIBILITY

UNITHANE® 644 WD 55 is compatible with most long oil alkyds, some medium oil alkyds and most thixotropic alkyds.

OTHER ADDITIVES

To impart some thixotropy to coatings, especially varnishes it is recommended that 10–50% of a thixotropic alkyd is used. GELKYD® or SUPER GELKYD® supplied in low aromatic white spirit are especially recommended for this purpose.

PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

STORAGE AND HANDLING

UNITHANE® 644 WD 55 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

Shelf Life (Months): 6

Headquarters: Arkema France
51, Esplanade du Général de Gaulle
92800 Puteaux – France
T +33 (0)1 49 00 80 80

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